

**Garant**

**Indexable insert for turning DC.T 11T308, for medium machining, Grade: HB7210-1**

**Order data**

Order number	260464 HB7210-1
GTIN	4062406059262
Item class	21G

**Technical description**

Corner radius	0.8 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	HB7210-1
Cutting conditions	continuous
Cutting speed $v_c$ main application	100 - 450 m/min
Cutting depth $a_p$	0.2 - 2.5 mm
Feed $f$	0.1 - 0.25 mm/rev.
Chip breaker	GM
Tool material	Carbide
Main application	K

Coating	TiCN
ISO code indexable insert	DCMT 11T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning